



PART NUMBER  
**PFF5-303**

DESCRIPTION  
**FRONT ARM REAR BUSH, ADDITIONAL CASTER**

### INSTALLATION GUIDE

#### Product description:

**PFF5-303** - FRONT ARM REAR BUSH WITH ADDITIONAL CASTER AS M3.

#### Contents (parts per pack):

- 2 x purple outer bushes
- 2 x black inner bushes
- 2 x metal washers
- 1 x grease

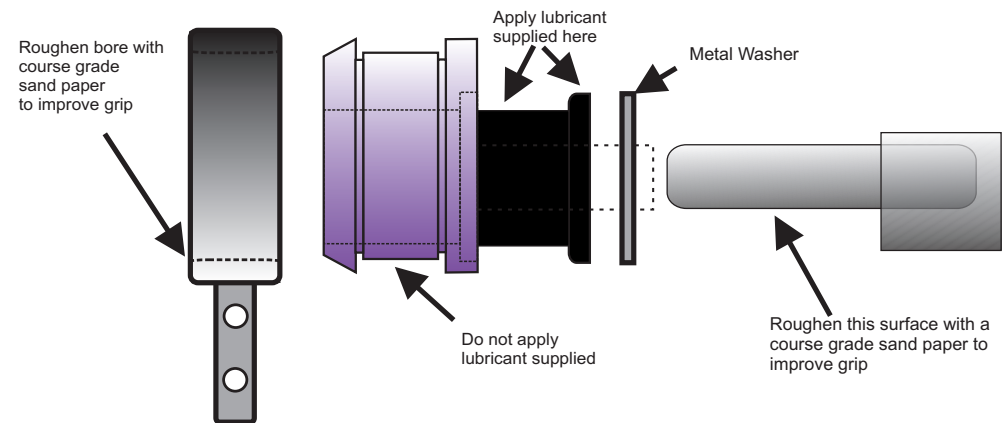
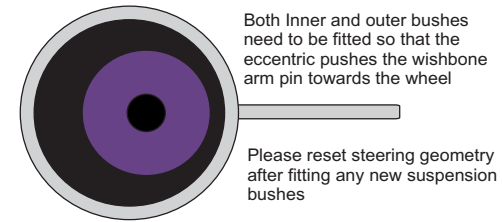
*Please read the complete fitting instructions and check package components before fitment.  
These fitting instructions are to be used as a guide and in conjunction with workshop manual.  
It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

#### Fitting Instructions:

1. Remove front arm from the car, remove original rear bush from arm, remove original bush from bracket.
2. Lightly roughen the bore of the bracket and the pin on the arm with emery cloth.
3. Orientate the purple outer part so the bore is closer to the outside of the car, see diagram. Then push it into the bracket with the larger square diameter facing the front of the car and the arm.
4. Place the washer onto the pin of the arm then push the black inner bush onto the pin of the arm making sure it is pushed all the way on.
5. Lubricate the bore of the purple bush and the outside of the black bush.
6. Push the bracket and purple bush onto the black bush on the arm, the black bush will fit all the way into the recess on the purple bush.
7. Refit the arm to the car, road test and check and adjust wheel alignment



Assemble parts in this orientation

